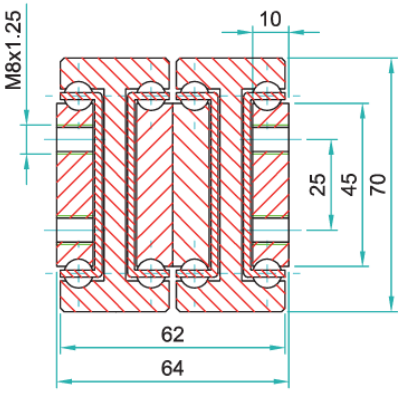


Options:
"**H**" – Hardened raceways
"**V**" - V shape channel raceways
"**F**" - one outer beam countersunk
"**FF**"- both outer beams countersunk
"**SB**"- stainless steel ball bearings
"**SC**"- stainless steel ball cages
"**SA**"- stainless steel stopping pins and bolts



DDTS-7064 weights 27.55 kg/m				Hole pattern		
Article number	Installation length: L	Extension length: D	Load per pair: kg	"A"	"B"	"C"
DDTS7064.0200	200	400	320	50	-	-
DDTS7064.0250	250	500	330	50	-	50
DDTS7064.0300	300	600	350	50	-	100
DDTS7064.0350	350	700	355	50	-	150
DDTS7064.0400	400	800	360	50	-	200
DDTS7064.0450	450	900	365	50	-	250
DDTS7064.0500	500	1000	370	50	-	300
DDTS7064.0550	550	1100	380	50	-	350
DDTS7064.0600	600	1200	385	50	-	400
DDTS7064.0650	650	1300	395	50	200	-
DDTS7064.0700	700	1400	400	50	225	-
DDTS7064.0750	750	1500	405	50	250	-
DDTS7064.0800	800	1600	410	50	275	-
DDTS7064.0850	850	1700	400	50	300	-
DDTS7064.0900	900	1800	390	50	325	-
DDTS7064.0950	950	1900	380	50	350	-
DDTS7064.1000	1000	2000	360	50	375	-
DDTS7064.1050	1050	2100	350	50	400	-
DDTS7064.1100	1100	2200	340	50	425	-
DDTS7064.1150	1150	2300	330	50	450	-
DDTS7064.1200	1200	2400	320	50	475	-

Do not dismantle the slide!
The maximum safe working load is stated for fully extended pair of slides, mounted upright. Use all fixing holes and spread the load evenly across the inner beam.
Flat mounting: Reduce the load by 60-80%.
We recommend the use of strong L brackets for under or floor mount.
Deflection is calculated up to 2% of the closed length, at or near full load capacity.

Installation tolerance:

Closed length Tolerance: DIN2768 – c

Extension Tolerance: DIN2768 - c

Installation width tolerance + 0.4 to – 0.6mm

DDTS-7064 weights 27.55 kg/m				Hole pattern		
Article number	Installation length: L	Extension length: D	Load per pair: kg	"A"	"B"	"C"
DDTS7064.1250	1250	2500	312	50	500	-
DDTS7064.1300	1300	2600	306	50	525	-
DDTS7064.1350	1350	2700	287	50	550	-
DDTS7064.1400	1400	2800	269	50	575	-
DDTS7064.1450	1450	2900	250	50	600	-
DDTS7064.1500	1500	3000	240	50	625	-
DDTS7064.1550	1550	3100	230	50	650	-
DDTS7064.1600	1600	3200	220	50	675	-
DDTS7064.1650	1650	3300	210	50	700	-
DDTS7064.1700	1700	3400	200	100	650	-
DDTS7064.1750	1750	3500	180	100	675	-
DDTS7064.1800	1800	3600	160	100	700	-
DDTS7064.1850	1850	3700	150	100	725	-
DDTS7064.1900	1900	3800	140	100	750	-
DDTS7064.1950	1950	3900	130	100	775	-
DDTS7064.2000	2000	4000	120	100	800	-

Indirect Axis (Flat) Mounting: As in the image above, reduce the load capacity by 60-80% and allow for increased deflection, or contact our engineers to request accurate FEA load analysis for OEM projects. We load rate per fully extended pair of slides on the direct axis, upright, with uniform loading across the beams, spaced 1,000mm apart. If load capacities need to be increased, or slides are fitted to extra-wide drawers, please contact us for technical advice.

Hardened Raceways Option: Via an accurate laser process, the raceways can be hardened to 58-62HRC without increasing production lead-times. This maximizes tensile strength, reduces friction coefficient, minimizes operational forces and substantially increases the life cycles. Load capacities for lengths under 700mm are marginally increased. Recommended operating speeds increase to 0.6m/s. A non-hardened Professional Range steel slide can be expected to achieve 100,000 cycles at 75% load capacity in a lifetime, following correct mounting, operational speeds, working environment and regular raceway cleaning with a re-lubrication schedule. (Download the Technical Maintenance Document for further information). Hardening raceways to achieve 58-62HRC and replicating the chromed steel ball bearings, results in substantially less wear and prolonged service life. Following the same maintenance schedule and operational conditions, lifespan can be anticipated to surpass 500,000 cycles. Our engineers can support OEM design programs with FEA analysis; however, we recommend in situ testing within the fabrication before committing to production.

Material: All steel parts.
Beams: Cold drawn carbon steel C45E+C, - EN 10277, milled raceways.
Ball cages: Zinc plated sheet steel. Laser cut profiles.
Ball bearings: C85, G100: DIN 5401 (Chromed).
End Bolts: ASTM A307.
Steel surface protection: Electrolytic alkaline zinc coating (10-12 microns). conforming to DIN EN ISO 9227 neutral salt spray testing. No white rust appearance within 250 hours. No red rust appearance within 1,100 hours
Temperature range: Steel slides –20°C to +250°C provided the necessary lubricants are applied and the beams are mounted freely to allow expansion
Lubrication: We apply and recommend lithium based EP3 grease for general applications. High & low temp grease upon request
Clean Room Requirement: The slides will be supplied unlubricated for the customer to sterilize and apply specialist grease after production
Thread pitches: As per end profile image - coarse